# **GENERAL CONDITIONS OF THE HORIZONTAL LIFELINE AE 320 UTILIZATION**

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1	<u>IDENTITY CARD</u> - should be filled in by a competent person and kept during whole period of the horizontal lifeline using.							Instruction Manual				
Ĺ	FIRST USE - fill in the Identity Card.							(€0082				
3	PERIOD INSPECTIONS - annual inspection must be done by a competent person. Whole parts of the horizontal lifeline AE 320: the webbing tensioner, connectors, webbings, sewings, must be controlled in respect of mechanical, chemical and thermal defects. The result of inspection must be recorded in Identity Card.							<b>EN 795:1996</b> CLASS B The adjustable horizontal lifeline AE				
Å	OUT OF SERVICE - the horizontal lifeline AE 320 must be out of service and destroyed after being used to arrest a fall. The horizontal lifeline AE 320 must be out of service and sent to manufacturer or their representation when any defects will appear during annual or everyday use inspection or incase any doubt do stanu tech urz							situation when the worker has to move off The adjustable horizontal lifeline AE 320 EN 795.				
5	<u>TIME OF USAGE</u> - the horizontal lifeline can be used throughout five years, counting since the date of putting into operation indicated, at the IDENTITY CARD. The device have to be out of service and destroyed after five years of usage .							The adjustable horizontal lifeline AE 320 <b>BASIC EQUIPMENT</b>				
6	STORAGE - the horizontal lifeline AE 320 must be stored in a dry, ventilated, room temperature and free of sun places.							<ul> <li>Working rape rensioner made of 2nic p</li> <li>Working rope made of polyester tape</li> <li>Connecting rope made of polyester ta</li> </ul>				
Ţ,	CLEANING - clean the horizontal lifeline AE 320 in a warm water and household soap. Do not use any acid or basic solvents. After cleaning the harness must be natural dry far away from any fire and heat.											
8	<u>REPAIR</u>	<u>RS</u> - it is stri	ictly forbic	dden to make o	any repairs and	modifications to	the horizontal lifeline AE	320 by yourself.	loop with identity connecting webbing			
9	<u>TRAN</u> foil ba	<u>SPORT</u> - th g or plast	ne horizor ic, steel b	ntal lifeline AE 10x) avoid moi	320 must be tro sture mechanic	insported in the p al and chemical o	package (for example: in pr others defects .	mpregnated textile,	covering			
	THE RESP INSF IDENTI	DETAILS PONSIBLE FIRST US PECTIONS ITY CARE	REQUIRE FOR PRO E OF THE S, REPAIR SHOULD	D. THE IDENT DTECTIVE EQ EQUIPMENT IS, REASONS D BE STORAG USE THE EC	TTY CARD SHO UIPMENT. THE ANY INFORMA OF EQUIPMEN ED DURING A V QUIPMENT WIT	VILD BE FILLED IDENTITY CARD ATION ABOUT TH T'S WITHDRAWN VHOLE PERIOD HOUT THE IDEN	IN ONLY BY A COMPETI SHOULD BE FILLED IN HE EQUIPMENT LIKE: PI N FROM USE SHALL BE OF EQUIPMENT UTILIZA TITY CARD.	ENT PERSON BEFORE THE ERIODIC NOTED. THE ATION. DO NOT	connecting webbing length 0,7 m <b>ATTENTION!</b> The adjustable horizontal lifeline AE 32			
	MOD	ELANE	) TYPE	CONTENT OF THE DEVICE IDENTI								
				nome (type) of the device								
	SERIAL NUMBER					DATE OF	MANUF.	reference number of the device*				
	USE	ER NA	ME	identity number of the authorized body								
	DATE OF PURCHASE					C	ATE OF FIRST	suitable norm and class				
	PERIODIC EXAMINATIO							* XX - lenght: (10 m or 20 m)				
							PAIR HIS I ORY	Г				
			SERVICI	NG/REPAIR	AFTER S	ERVICING	OF COMPETENT PERSON	DATE				
	2											
					1		1	1				

Ref. AE 320 xx

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20 is a component of a personal fall arrest equipment. It should be used in ten in horizontal plane.

20 is a temporary anchor device type class B and is tested and complied with

is the protection for a 1-3 persons.

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- plated steel and powder painted steel
- e 35 mm and of length 19 m
- ape 50 mm of length 0,7 m



20 can be equiped only with certyfied (according to EN 362) snap hooks.

# **ITY LABEL**

reference number of the device*	Adjustable I	Horizontal LIFELINE	number of the manufacturing series		
identity number of the authorized body	AE 320 XX (€ 0082	Serial number: Date of manufacture: 0000001 11.2007	month/year of the device manufacture		
suitable norm and class	EN 795:1996 CLASS B Read the instruction manual before use		name of the manufacturer or distributor		
* XX lenght: (10 m or 20 m)		~			

Maximum number of attached workers - 3.						
For use with personal fall arrest systems according to EN 354/355; EN 354/353-2						
Ground clearance and strength of structural anchor point according to instruction manual.						

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Notified body, at which the European certification was performed and which supervises the production of the equipment: APAVE SUDEUROPE SAS - BP 193 -13322 MARSEILLE CEDEX 16 - FRANCE

#### METHODS OF CONNECTING THE HORIZONTAL LIFELINE TO THE STRUCTURAL ANCHOR POINTS

Attention!

- •The shape of the structural anchor points should not let self-acting disconection of the lifeline.
- •The structural anchor points have to be situated on the same level and have a minimal static resistance 24 kN, 27 kN, 29 kN.



### ADJUSTING THE LENGTH AND THE TENSION OF THE HORIZONTAL LIFELINE

- A Tension the working webbing by hand.
- B Tension the working webbing with strength about 2 kN by a lever in accordance with arrow.
- Check a closing of the rope tensioner release lever to avoid an accidental loosing of the lifeline.





## **DISASSEMBLY OF THE HORIZONTAL LIFELINE**

D To disassembly the lifeline pull out the internal rod of the webbing tensioner and release lever by hand.



#### **BASIC RULES OF USING THE ADJUSTABLE HORIZONTAL LIFELINE AE 320**

- the horizontal lifeline must only be used by a persons previously trained for working at heights,
- the horizontal lifeline is intended for one, two or three persons,
- before each use, a close visual examination of the rope tensioner, snap hooks, ropes, splices, must be done in respect of mechanical, chemical and thermal defects. The examination must be done by a person who is going to uset the horizontal lifeline. In the case of any defect or doubt of correct condition of the horizontal lifeline, do not use it.
- using the horizontal lifeline requires free distance below the rope level. This distance depends on the lifeline length. See drawing below.



Number of persons	L									
	5 m		7 m		10 m		15 m		20 m	
	D [m]	F [kN]								
1	0,65	24,00	0,91	24,00	1,30	24,00	1,94	24,00	2,59	24,00
2	0,68	27,00	0,96	27,00	1,37	27,00	2,05	27,00	2,73	27,00
3	0,72	29,00	1,00	29,00	1,43	29,00	2,15	29,00	2,86	29,00

- the adjustable horizontal lifeline AE 320 should be tensioned between two structural points with handy force (0,5kN-1,5kN).
- when a calculated value of the CLR is higher then free distance at the particular working place we have to:
- employ an energy absorber with lanyard with shorter entire length;
- employ a permanent fall arrest system with rigid lifeline.
- using the horizontal lifeline, in connection with fall arrest system, must be compatible with manual instructions of the fall arrest systems and obligatory standards:
  - EN354 for the safety lanyards;
  - EN355 for the energy absorbers;
  - EN361 for the safety harness;
- EN362 for the connectors;
- EN353-2 for the guided type for arrester.
- during using the horizontal lifeline must be protected from a contact with oils, acids, solvents, basics, open fire, hot metal drops and sharp edges. We should avoid using the lifeline in the dust laden and gresy environment.
- to connect the worker safety harness to the horizontal lifeline AE 320 can be used G-FORCE fall arrest subassembly: the energy absorber with lanyard EN 355/EN 354 or a guided type for arrester EN 353-2 or a retractable type fall arrester EN 360.
- it is strictly forbidden making any modifications to the horizontal lifeline yourself.